

# A Systematic Exploration of Mechanical Thermal Stress through ANSYS

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**Abstract:** These results presenters examine how mechanical and thermal expansion analysis methods can be used in diesel engine stress and strain analysis, providing you with insight into the fundamental properties of piston expansions. Using a simulation, the normal and expanded (working) sizes of the piston will be distributed within the turbine, and the associated two pressures and two temperatures can be represented. When dealing with high-stress parts, most manufactures typically extend these areas to fit the head and piston, which is at risk of deformation, to allow for optimum longevity and to exist. The overall mechanical stress is 180MPa (16.5 kilogrammes per square centimetre of moment applied force) was found to be very poor in this analysis, far below the aluminium alloy cylinder yield pressure (315 MPa).

**Keywords:** mechanical thermal stress; deformation; piston; ANSYS

## I. Introduction

When the engines rev their pistons race up, they provide a significant amount of the mechanical energy needed to move the vehicle. As well as the engine properties go, the piston is one of the largest pieces that changes the piston rings when it displaces the containers from their phallogentric locations. If the piston is mounted in the cylinder, the combustion area has been extended, it provides a very limited space for oxygen. Fuel is injected only before the piston-to-pin connects on one side of the firing assembly before starting. In order to ensure that the crankshaft rotates with the force generated by the piston's expansion during the ignition, the piston transmits its longitudinal force to the shaft. Additional, the piston functions as a compact sealed connection to help maintain a stable and secure combustion of the engine output of the cylinder. As it is used, the piston experiences great stress [1] and strain [2] due to the ongoing temperature and rotational strength of the engine. The engine research team have been trying to perfect the construction of the piston in order to achieve peak performance. This involve the following developments, for example: the improved thermal and mechanical behaviour of the piston[5], the more detailed combustion models[7] models[9] and thermohydraulic coefficient of movement(U) and better lubrication of the wall-to-to-piston interface[10]], and piston height measuring[11], the rational design methodology (physics, machine-learning, and non-trained)vs. human-based calculations, improved material properties), substantial gains in thermal circulation, lubrication, and frictional losses, and added modelling of flow behaviour for the piston. In the form of high temperature and strength periods, gasoline, fuel can contain a large volume of expandable gas. This form of abuse on the environment (high mechanical and thermal stress) can contribute to piston failure. periodic overstress and temperature fluctuations have a direct bearing on the incidence of permanent damage on the rotational mass of the piston, since they allow it to fatigue. additional understanding was gained about the piston and the nature of its functionality. Diesel pistons are kept at thermal stability and exposed to heat stress were analysed for this study, allowing it possible to construct an extended analysis for both thermal warmth and heat stress. Severely deformed, high-expansion thermo-mechanical torsick pistoncircles having observable piston working areas were installed in China diesel turbines for statistical analyses. While finite element analysis was applied in a number of structural components for some time, today finite element analysis of mechanical and thermal distribution is applied to those which experience substantial thermal expansion. in the original study [19] and mechanical and thermal conditions of the piston quantitatively enhanced the Crack Sensor analysis [20], while quantitative engineering led to an analytical calculation system for solving the thermal crack issues that was noticed in the original engine function.

It occurs due to exhaustion. Work [21] studied the lifespan of fatigue and the thermal tension of the piston as well. Different forms of insulation at the outside surface have been found to decrease the highest heat in the piston and also boost wear properties. [22] The following: [21] have done thermal heating calculations using a ceramic covering diesel engine piston finite 3-D part technique.

This work uses the SOLIDWORKS tools for the measuring measurements to produce the geometric 3D piston model using the analytical formula and then import it for further study in the ANSYS workbench. For the strain, temperature and heat flow added as boundary conditions, reference values were taken. By way of simulation performance, mechanical and thermic pressures, comparable stress and temperature profile difference, flow of heat and elastic strain equivalent were achieved. The paper attempts to demonstrate a perfect way for the construction of pistons to be loaded thermally and mechanically.

### 1.1 Design and modelling of piston

#### *Piston material*

Piston material is chosen based on the properties needed for higher efficiency and reliability of the piston. Any of the most significant features of this process are high thermal and mechanical efficiency, which is able to endure high temperatures and produce pressure due to combustion of fuels. In order to avoid fluid from escaping from either side of the piston the piston should be effectively sealed moving link between cylinder wall and piston skirt. Piston wear can also be fewer since it wants adequate wearing space.

Alloy is commonly used in nearly any form of automobile engine as piston steel. However, in early years of engine production the element in piston is Cast iron. This is because cast iron has broad properties ideal for pistons such as strong thermal expansion coefficient, relatively low wear and good workmanship. However, ongoing attempts to attain high speed and engine efficiency have demonstrated that the motor requires a high strength to weight ratio. Due to the weight of the reciprocal component, the power output is limited by inertia. In order to fulfill this criteria aluminum has a cast iron edge for the piston base steel. Lightweight aluminum with very high thermal conductivity (thrice of Cast-iron). Light weight gives Al the piston thickness, and a strong thermal conductivity allows spread the heat efficiently through the material with the same power of the piston. In operations the reduction thermal stresses as a consequence of complete piston deformation and increase the existence and output of the underside of engine Öl in the crankcase by holding it in the healthy temperature range it substantially lowers the temperature (250 ° C at 300 ° C as opposed to Cast iron 400 ° C at 450 ° C). The other piston characteristics for Al are approximately identical to solid. The cool running properties of Al piston are currently recognized as being just as precious and essential as the weightlessness of the organism.

The following features should refer to the IC engine piston:

- Resistance to gas demand, tensile, compressive and bending power
- Heaviness of light
- Minimum friction is necessary in order to minimize piston wear.
- Leak facts to discourage oil or gas leakage.
- Noise from reciprocation may be fewer.
- To lower the temperature, the piston material should have strong thermal conductivity.
- High thermal and mechanical tolerance to high temperature and moving power.

The piston content used in this study is Al 4032 when taking note of the above criterion.

**Table 1:** Composition of Al4032

Aluminium	84.9%
Silicon	11.9%
Magnesium	0.99%
Copper	0.89%
Nickel	0.89%

**Table 2:** Physical properties of Al4032

Property	Value
Modulus of elasticity, GPa	79
final tensile strength, MPa	380
Exact heat capacity, J/kgK	870
Thermal conductivity, W/mK	155
Poisson's ratio.	0.34
Density, (g/cc).	2.68
Thermal expansion coefficient, /°C	19.4×10 <sup>-6</sup>

*Design of Piston*

Column template Piston dimensional measurement intended: The piston magnitude is determined with the specification formulas. With the aid of the following piston specification formulas. We advise that Kirlosker is a specific four-stroke cylinder diesel engine that allows the piston to be designed.

Piston head diameter [th]: [th] Piston distance estimation and piston top head measurement primarily The formula of Grashoff is used to obey,

$$(t_h) = D \sqrt{(3P) / (16\sigma)} \text{ mm} \tag{1}$$

P – Load avg. (N/mm<sup>2</sup>) for alloy

D – Outside piston diameter, (mm)

μt – Acceptable tension on the tensile (Al alloy)

Heat flows into the head of the piston:

The methodology discovered below: Heat runs from the beginning to the end of the column cranium;

$$H = 12.4966.t_h.k.(T_c - T_e) / \text{KJ/s} \tag{2}$$

Considered as:

(k) - artifacts' thermal conductivity

tc - temperature Mid-point piston head temperature at C°

(Te) - Piston cranium restricts temperature at °C °C

(Tc-Te) = 75°CAuminum Alloy

Piston head thickness on the heat debauchery foundation:

$$H = (C.HCV.m.BP) \tag{3}$$

Considered as:

(C) – It is unvarying for supplied heat to the engine and consider approximately 0.05 of HCV

(m) – Mass of fuel

By comparing both the dimensions for piston head thickness, maximum thickness will be considered for piston head thickness.

Radial thickness of disc ( $t_1$ ):

$$(t_1) = D\sqrt{3p_w/\sigma_t} \tag{4}$$

Considered as:

(D) – Cylinder Bore

( $P_w$ ) – Fuel force in portions of cylinder, (0.025N/mm<sup>2</sup> - 0.042N/mm<sup>2</sup>)

The circular disc axial breadth ( $t_2$ ):

The circular disc axial breadth:

$$(t_2) = 0.69t_1 \text{ to } t_1 \tag{5}$$

Quantity of rings used piston ( $n_r$ ):

Lowest amount axial breadth

$$(t_2) = D/(0.99 \times n_r) \tag{6}$$

Considered as:

( $N_r$ ) - Quantity of circular disc used in piston

Crown property of the breadth ( $b_1$ ):

The crown property of the breadth of piston varies on or after

$$(b_1) = t_H \text{ to } 1.2 t_H \tag{7}$$

Former lands of width ( $b_2$ ):

Former land of width ring varies on or after

$$(b_2) = 0.75t_2 \text{ to } t_2 \tag{8}$$

Upper limit thickness of container at crown conclusion ( $t_3$ ):

Profundity piston radial in disc grooves (b):

$$(b) = 0.44 + t_1 \tag{9}$$

$$t_3 = (0.034 \times D + b + 4.51) \text{ mm}$$

Piston barrel thickness to the open end ( $t_4$ ):

$$t_4 = (0.250 t_1 \text{ to } 0.350 t_1) \tag{10}$$

Piston pin diameter ( $d_o$ ):

$$\Pi/4 \times D^2 \times P_{max} = P_b \cdot d_o \cdot l_1 \tag{11}$$

Considered as:-

$l_1$  i measurement lengthwise of piston stick which is used in the shrub for diminutive last part between the connecting rod:

$$l_1 = 0.45D$$

Skirt Length ( $l$ ):

$$l = (0.65D \text{ to } 0.80D) \tag{12}$$

Diameter of piston boss ( $d_1$ ):

$$d_1 = 1.5d_o \text{ (for Al alloys)} \tag{13}$$

Table 3: The final piston proportions

Diameter of Piston, (mm)	88
Piston length, mm	95
Ring axial thickness, (mm)	2.1
Ring Radial thickness, (mm)	3
Quantity of rings	4
Top land of Width, (mm)	10
Former land of width, (mm)	2.1
Upper limit of barrel thickness next to peak conclusion, (mm)	10.54
Barrel breadth of unbolt conclusion (mm)	3.7
Piston pin diameter, (mm)	26
Skirt of Length, mm	70.44
Piston diameter of bosses, (mm)	39.

### 1.2 Legalization of parameter used in the design to piston

Temperature of the latter exhaust The motor is calculated by a thermal imaginary sensor. The maximum temperature found is 239.2 C, and the ambient temperature is 26 0 C at engine exhaust outlet pipe. The coolant is provided by a significant volume of energy during running the internal combustion engine and during wear-out. Enthalpia that begins with wear out gasses know how to subdivide up to 60% of headaches, 7% of wear out kinetic power and 20% of wear in the reduced incineration time, in addition to 12% of warmth (part of which is radiate to the environment)

It is also apparent that most of the wear capacity is shifted into the atmosphere next to the sensitive form of high temperature transfer which is determined by measuring the temperature of the depleted gas. We noticed that the temperature at the exhaust frame temperature was far nearer to the exhaust gas temperature during the calculation of the IC engine frame temperature. Thus, the depleted gas temperature = 245 OC is appropriate (which is slightly higher than the frame temperature at the exhaust).

Table 4: specification of engine

Number of stroke	4
Number of cylinder	1
Cycle of engine	Diesel
Cylinder diameter, mm	88
Stroke length, mm	110
Compression ratio of engine	17.5
Rated power of engine, Kw	5.2
Rotation, RPM	1500
Swept volume, cc	661
Specific fuel consumption, kg/kW-hr	0.22
Cooling system	Water cooled

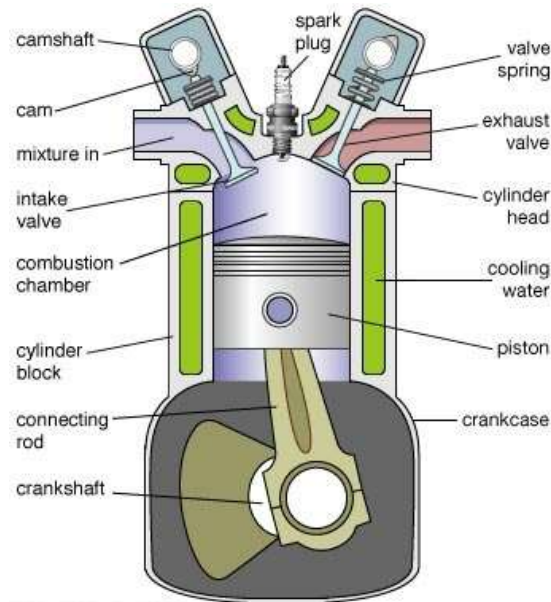
Theoretically, heat misfortune induced by smoke gas from indoor burning is defined by the previous determination. It was noticed that 35% of the entire energy volume has been converted into a 5.2 kW motor braking capacity, thus the total energy generated in the motor is 14.85 kW. Absolute exhaust energy lost is 4,255 kW. The value of sensitive exhaust energy, technically attained, is much comparable to the value of sensitive exhaust energy loss, extracted from the empirical process, obtained from the four stroke Dasel Motor. Out of the overall exhaus energy, 60% is in the form of sensible energy. We should then use the limits given.

## II. IC ENGINE

The explanation for the usage of these burning engines is that the combustion of the source of electricity creates vitality. In Burning internal motors, the most significant items have already been rendered by the fuel in the innermost portion of the motor. Today, the real liquids are the oxidation of the fuel-air before fire. This mechanism tends to work and provides the right force from the functioning of liquids and parts of other engines. Two styles of Ignition engine. Each of them is the sparkle start motor that is also known as the oil or car or gas motor. The second is a motor or a starting pressure motor. These two types of engines are worldwide known and used in transport equipment as they are quick, rugged and strong. The actual ignition takes place in the engine's operating room. Some motors vary significantly from other motors and they can create their own schemes and operating standards. Where extremely high power to height proportions are needed, internal ignition motors are used as burning turbines and Wankel motors. Fueled aircraft typically have an Internal Combustion Engine that may be a reactive engine. Many aircraft use turbo shafs, two types of turbines of which are flying engines and helicopters. Regardless of running, carriers may employ another Internal Combustion Engine as a force assistant. Many autonomous flying vehicles are built with Wankel engines. Inner Combustion engines fuel electric grids with a portion of the immense power generators. In consolidated cycle facilities, they used burning turbines with an ordinary electric output of 100 MW to 1000 MW. The internal combustion engine's high temperature gases are used to bubble and overheat water to power steam turbines. The knowledge therefore is higher in view of the reality that the fuel is more critical than the ignition turbine alone can extract.

### 2.1 IC ENGINE DESCRIPTION AND CONSTRUCTION

This image illustrates the shattered area of the IC chamber. This part is prearranged below for a diminutive portrayal.



*Fig: -1: IC Engine Components*

### **Cylinder:**

It is the fundamental component of the engine control unit and usually follows it. The cylinder purpose is to give or preserve the piston space such that the composition of fuel can be drawn and compressed when required. It also allows for extension and power generation. The IC motor cylinder normally consists of high-grade iron. Often with the aid of nickel, chromium, and molybdenum we apply metals to cast iron to have greater power, wear resistance and weight.

### **Piston:**

We may even assume that the center of the motors is the piston. The cylinder, which is responsible for the system output, economy and carbon discharge are one of the most critical components in the vehicle. The higher weight and power ratio Grows slowly due to the fast pace of the turbine. The working condition of the cylinders in certain situations is incredibly poor and it depends totally on the unequivocal efficiency.

### **Piston Rings:**

In general, the cast iron is used since it is versatile in design. Keep the tensions and reduce the chamber division is the key characteristics of the cylinder rings. This slicing touch edge to a foundation. It provides needless wear and tear in this manner. More sections or components of the cylindrical circles are the mystery of chamber fluid, the greasing of oil and heat movement away from the cylinders. Often named oil rings and friction rings are the cylindrical rings. This ring is mainly a one-piece ring. Generally, the oil rings are along the cylindrical rim or with minimal depression on the cylindrical pin.

### **Piston Pin**

The interface bar is articulated by a cylindrical pin with the cylinder. It was assembled with a precision finish much of the time. In general, three strategies are used to link the cylinder with the interface bar.

### **Connecting Rod:**

It is the bond between the cylinders and the rod. The end of the cylinder is called also as a small end and the opposite end as a wide end with two sections. The joint is formed of the I-bar and the steel that is made.

### **Crankshaft:**

The interface bar attaches this to the cylinder. It transforms the correct direction of the cylinder flywheel into a rotational movement. The flywheel and stabiliser spinning rotation allows the engine to run smoothly.

### **Engine Bearings:**

The camshaft and the path go against the orientation of the grid. These can be suited to the extreme burden and elevated temperatures. Cadmium, copper and silver are typically wrapped on a stain to provide attributes.

### **Valves:**

The wells are also known as the canal, as they cause air, smoke and gas to flow in and out from chambers. It's either in the square of the chamber or on the top of the head.

### **Camshaft:**

The bay's cam and the fume valves are isolated. They boost valves against the spring weight. In addition, the spring shuts down the valves if it shifts the position.



**Flywheel:**

It contains of durable metals. The primary aim of a flywheel is to sustain a steady pace by helping the driving Rod to run over when the resistance of the cylinder is not acceptable. The scale of the flywheel and of the chambers are enormously different. Thus, the turning masses are retained and modified.

**III. PISTON**

We may assume that the "heart" of the motor vehicle is the pole. The cylinder is the only main part of an automobile which categorizes it carefully by the unit, carbon-exempt and the financial framework With superior speed and enhanced weight, the vehicle continues to boost its superior segment and improved force. The cylinder's working condition is extremely horrible, and its durability is therefore a crucial element in enhancing engine steady efficiency. The cylinders' configuration and workplace are beautiful. In the office, the cylinders deliver pressure and twist due to the transient effect of the strain due to high gas demand, high heat and fast reactive velocity, delay, lateral weight, touch, etc. The heavy weight air fuel combination produces a high temperature that allows the cylinders to expand as a consequence of the warm pressure and heat distortion that happens inside. Cylinder splits, convolution and so on will result in warm distortion and mechanical distortion. Although the pressure chain, temperature, heat moving, warm load and mechanical coupling of cylinders must be dismantled, it is vital that this decreases the heat load, improves the dispersion of warm pressure and improves the operation of the cylinders during cylinder design. The restricted part analysis technique offers an innovative estimation methodology that is stronger than the research approach and theory review technique and has been a crucial tool for the study of internal burning motor architecture. The valve is capable of tolerating high gas pressure and of revolutionizing the driving rod via the cylinder screw. In high temperature, high weight, quick and impotent oil conditions, the cylinder functions. Cylinders are immediately contacted with a high temperature flame, and the fast temperature may be up to 2500K during fuel combustion. Owing to the extremely high heat and the lost heat down condition, while the cylinder operates on the engine, the heat from the upper part of the cylinders could exceed 800 ~ 1000k. Moreover, there is a lopsided distribution of temperature. The gas pressure is on the head of the tubes, in particular the job pressure. Up to 3~5Mpa gas engine can be used and up to 6~9Mpa can be used as diesel engine. The cylinders operates rapidly (8~12 m/s) and the pace varies, rendering it a massive inertial force, resulting in an unbelievable additional workload for the cylinders. Working under these awful environments, the rapid wear of the cylinders in the meantime causes additional loads, warm pressures and gas corrosion.

**3.1 Piston Design**

**Width of Piston beginning (th):** The cylinder width of cylinder cranium strong-minded utilizing coming up next Grashoffs recipe,

$$th = D \sqrt{(3p)/(16\sigma)} \text{ mm} \dots\dots\dots(1)$$

P= most extreme weight in N/mm<sup>2</sup>.

This is the for the most part extreme weight that Aluminum amalgam can withstand.

D = chamber turn offoutside breadth of the cylinder in mm.

σ = reasonable malleable worry for cylinder material .

Heat Flow through the Piston Head (H):

The heat flow through the piston head is calculated using the formula

$$H = 12.56 \times tH \times k \times (Tc - Te) \text{ KJ/sec} \dots\dots\dots(2)$$

Where: k is thermal conductivity of material.

Tc is temperature at centre of piston head in °C.

Te is temperature at edges of piston head in °C.

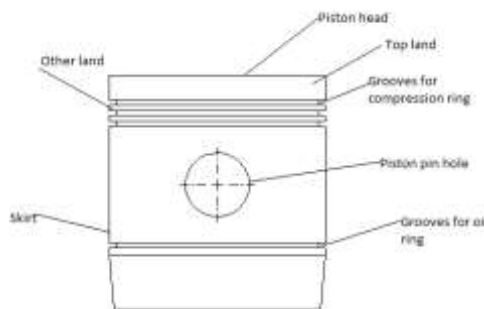
(Tc - Te) = 75°C for Aluminium alloy.

On the basis of the heat dissipation, the thickness of the piston head is given by:

$$H = [C \times \text{HCV} \times m \times \text{BP}] \dots\dots\dots(3)$$

Where C is the constant representing heat supplied to the engine and taken nearly 0.05 HCV  
m is mass of fuel.

Contrasting both the measurements, for configuration reason we will think about the greatest width.



*Fig. 2: various parts of piston*

**Spiral Thickness of Ring (t1):**

$$t1 = D\sqrt{3pw/\sigma_t} \dots \dots \dots (4)$$

Where,

D = chamber bore in mm=80mm.

Pw= weight of fuel on chamber divider in N/mm<sup>2</sup>. Its worth is restricted from 0.025N/mm<sup>2</sup> to 0.042N/mm<sup>2</sup>.

**Hub Thickness of Ring (t2):**

The thickness of the rings might be taken as:  $t2 = 0.7t1$  to  $t1$ .

**Number of rings (nr):**

Least pivotal thickness:  $t2 = D / (10 \times nr)$  nr is number of rings in cylinder.

**Width of the top land (b1):**

The width of the top land fluctuates from  $b1 = tH$  to  $1.2 tH$ .

**Width of different grounds (b2):**

Width of other ring lands changes from  $b2 = 0.75t2$  to  $t2$ .

**Greatest Thickness of Barrel at the top end (t3):**

Outspread profundity of the cylinder ring grooves (b) is about 0.4 mm more than spiral thickness of the cylinder rings (t1), in this manner  $b = 0.4 + t1$ .

$$t3 = 0.03 \times D + b + 4.5 \text{ mm} \dots \dots \dots (5)$$

**Thickness of cylinder barrel at the open end (t4):**

$$t4 = 0.25 t1 \text{ to } 0.35 t1 \dots \dots \dots (6)$$

**Cylinder pin measurement (d0):**

$$\Pi/4 \times D^2 \times P_{max} = P_b \times d_0 \times l_1 \dots \dots \dots (7)$$

Where:  $l_1$  is the length of cylinder pin inside hedge of slight conclude of bracket together pole:  $l_1 = 0.45D$

D is cylinder width.

**distance end to end of skirt (l):**

$$l = 0.651D \text{ to } 0.81D \dots \dots \dots (8)$$

**Width of cylinder chief (d1):**

$$d1 = 1.5d_0 \text{ (for Al alloys)} \dots \dots \dots (9)$$

## IV. Thermal and Mechanical Analysis of Piston

### 4.1 Computer Aided Engineering

The word recreation depicts all techniques that reflect or predict at least one of the procedural limits of an initial physical or process family before it happens. In case of a metal incident in framing forms, at least one of these boundaries can usually be guaranteed:

- To verify the practicality of the workpiece structure;
- Assessment of the administration properties of objects,
- To increase the understanding of the true procedure in order to improve the grouping of creations.

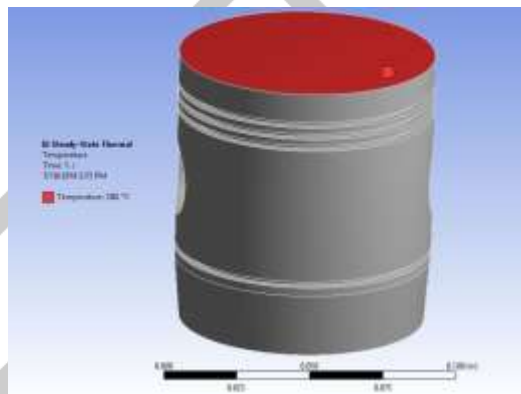
In all cases, the use of recreation procedures must be more cautious than the use of the real procedure. Busily compound programs have such nice pre- and post-processors that every substudy or architect may use their designs. The programs are practically minimal. Despite everything, the effective use of such virtual products demands

1. The existence of a very characterized physical query, which can be solved by a numerical test,
2. Ready to admire this physical problem (improvements, presumptions, identification of administering physical marvels),
3. The proper romantized query spatial discretization (kind of components, geography of component work, thickness of component work)
4. Setting the correct cap criteria
5. Use of the rules and borders on the correct content
6. Choose the best numerical limits (punishment factors, union cutoff points, increase sizes, remeshing model),
7. Efficient research (sensible computational occasions, sensible demonstrating times, sensible capacity prerequisites),
8. Right numerical results translation

**4.2 Piston thermal examination.**

In case of an aluminum mixture of 200 0C to 300 0C[\$], the element used in the analysis of the cylinder is Al 4032, an amalgam of the cylinder.

We have assigned the cylinder a temperature of 300 0C and a convective heating of moving 400 W/m2k[&] for the warm inspection of the cylinder.



*Fig.13: Temperature of 300<sup>0</sup>C at the piston top.*

After the warmth provided in ANSYS 15.0 workbench, top of the piston crane. Workbench then deals with the following effects for simulation:

1. Distribution of temperature.
2. Hot springs.
3. Complete flow of heat.

Table 5: Specification of Engine

Number of stroke	4
Number of cylinder	1
Cycle of engine	Diesel
Cylinder diameter	88
Stroke length	110.0
Compression proportion	17.51:1
Rated- power	5.21
Rotation, RPM	1500
Swept volume, cc	661
Specific fuel consumption, kg/kW-hr	0.22
Cooling system	Water cooled

**V. RESULTS AND CONCLUSION**

The following results are obtained in the thermal mechanical exam of the piston formed by aluminum alloy:

1. The piston's greatest value for the functional study of the associated pressure obtained by von-mises is 68 MPa at the piston core. Subordinate tension evaluation are performed in other areas of the piston.
2. Maximum overall deformation exists with a piston head value of 0.03 mm due to mechanical loading.
3. Piston thermal analysis indicates a dissimilarity of the piston temperature contour at which maximal magnitude temperature 300 0 C exists at the piston start and at the piston's skirt the minimum temperature is 48,5 0C.
4. The piston head has a 0.0011 overall thermal pressure and a piston skirt decrease in value with the minimum value of 9.11 lbs10 to 5.



5. Total high-temperature flow is the maximum assessment limit in the first ring grooves and has a value of 1.6155 per 106 W /m<sup>2</sup>. In the other groove of the rings and on the head of the piston, the further higher value of heat flux is obtained at magnitude 0,9 per 105 W/m<sup>2</sup>.
6. If the maximum value of the corresponding pressure is 216.5 (MPa) and the evaluation is accomplished at the gudgeon pin hole, both in thermal and mechanical operation at the piston.
7. In the thermo-mechanical loading, the actual overall deformation approaches the starting piston cap and is 0.052 mm.
8. High elastic strain equal obtained close the gudgeon pin whole region of the 0,003049 region.
9. In warm cylinder testing a number of cylinder temperature profiles exist, at which the most intense heat of 300 0C resides on the cylinder head and at the cylindrical rim the base temperature is 48.5 0C.
10. The mean thermal strain achieved by a piston head is 0, 0011 and the piston skirt is lowered in value with a minimum value of 9, 11 to 10-5.
11. In the grooves in the first compression ring, the overall heat flux was assigned a maximum value with a value of 1.615 per 106 W/m<sup>2</sup>. And in other grooves of the rings and on the head of the piston, the higher heat flow value is reached at the magnitude of 0.9 per 105 W/m<sup>2</sup>.
12. As the highest piston value of equal pressure (216,5 MPa) is loaded, i.e. the thermal and the mechanical motion is accomplished near the pin hole.

## 5.1 CONCLUSION

The greater value of the equivalent stress occurs primarily on the head of the piston and in the region near the pin hole, hence the chance of deformation on these parts is maximal. The maximum thermo-mechanical loading stress produced in this analysis is 216,5 MPa, which is considerably smaller in terms of aluminum (315 MPa) alloy yield strength as piston material.

## 5.2 FUTURE SCOPE

1. Only with the assistance of the product ANSYS the static FEA of the cylinder was carried out. This work can be extended to take into account the influence of the cylinders in unique circumstances.
2. The ESA can also be used to determine anxieties that provide more motivation to examine the changed qualities acquired.
3. Some other kind of aluminum compounds, such as cast aluminum, aluminum manufactured, steel cast, and manufactured steel, can be used to achieve this task.
4. For cylinder operation at elevated temperatures, aluminum compounds may be covered with aluminum oxides.

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